



Suppressing viscous fingering in structured porous media

Harris Sajjad Rabbani^a, Dani Or^b, Ying Liu^c, Ching-Yao Lai^c, Nancy B. Lu^d, Sujit S. Datta^d, Howard A. Stone^c, and Nima Shokri^{a,1}

^aSchool of Chemical Engineering and Analytical Science, The University of Manchester, Manchester M13 9PL, United Kingdom; ^bSoil and Terrestrial Environmental Physics, Department of Environmental Sciences, ETH Zurich, 8092 Zurich, Switzerland; ^cDepartment of Mechanical and Aerospace Engineering, Princeton University, Princeton, NJ 08544; and ^dDepartment of Chemical and Biological Engineering, Princeton University, Princeton, NJ 08544

Edited by Tom C. Lubensky, University of Pennsylvania, Philadelphia, PA, and approved March 30, 2018 (received for review January 13, 2018)

Finger-like protrusions that form along fluid–fluid displacement fronts in porous media are often excited by hydrodynamic instability when low-viscosity fluids displace high-viscosity resident fluids. Such interfacial instabilities are undesirable in many natural and engineered displacement processes. We report a phenomenon whereby gradual and monotonic variation of pore sizes along the front path suppresses viscous fingering during immiscible displacement, that seemingly contradicts conventional expectation of enhanced instability with pore size variability. Experiments and pore-scale numerical simulations were combined with an analytical model for the characteristics of displacement front morphology as a function of the pore size gradient. Our results suggest that the gradual reduction of pore sizes act to restrain viscous fingering for a predictable range of flow conditions (as anticipated by gradient percolation theory). The study provides insights into ways for suppressing unwanted interfacial instabilities in porous media, and provides design principles for new engineered porous media such as exchange columns, fabric, paper, and membranes with respect to their desired immiscible displacement behavior.

suppressed viscous fingering | structured porous media | microfluidics | direct numerical simulation | analytical model

The unstable growth of fluid–fluid interfacial perturbations has been the subject of a large literature owing to its many applications: for example, fluid mixing in microfluidics (1), chromatographic separation of solvents (2), infiltration of water into soils (3), oil recovery from underground reservoirs (4, 5), carbon dioxide sequestration (6, 7), and the formation of plumes in midocean ridges (8), to list a few. For viscously dominated flows, Hill (9) and Saffman and Taylor (10) were the first to quantify the highly ramified morphology of an interface resulting from displacement of a viscous fluid by a fluid of lower viscosity and so document the emergence of finger-like invasion patterns [viscous fingering (VF)]; Hill (9) investigated the process using a packed bed, while Saffman and Taylor (10) employed fluid-filled Hele-Shaw cells to study VF. An excellent review on VF is provided by Homsy (11). Although the fundamental principles governing interfacial instability are relatively well understood, their manifestation in porous media with rich morphologies of displacement fronts remains an active field of research.

Fluid VF during immiscible displacement in porous media is relevant to a variety of applications. In oil recovery from geologic reservoirs, VF can result in early breakthrough of the invading fluid (often water or brine), thus diminishing the efficiency of oil recovery and at times rendering it uneconomical (4, 5). In environmental applications, VF has been implicated in the potential for early arrival of pollutants to underlying groundwater resources. The technological challenges presented by VF have prompted numerous theoretical and experimental studies (12–20). Some of the studies have shown that the use of non-Newtonian fluids (13) or nonlinear control of injection rate (17) stabilize the fluid–fluid interface. Other studies (14–16) suggest that alteration of wetting properties of the porous

medium offers a potential remedy for eliminating VF. However, for many applications, the alteration of wetting characteristics of the porous medium is not trivial; hence other solutions must be developed to control VF.

In this research, we demonstrate the influence of regular pore size variations in a porous medium as a means for suppressing the growth of viscous fingers during immiscible displacement. Such a statement may appear counterintuitive at first glance, because, in the literature, pore size variations are considered to be a factor that enhances the frequency of fluid front tip splitting and thus intensifies the fingering phenomenon (15). We report a structure in the form of an “ordered porous medium” in which pore size varies monotonically along the direction of flow. From the physical point of view, such an ordered porous medium allows simultaneous control over viscous and capillary forces in the same direction, which is otherwise rare in random porous media and has not been studied before. The prescribed structure of the porous media is inspired by the theory of percolation under a gradient introduced by Wilkinson (21) which has been used to describe displacement patterns in porous media (22–24). The work of Xu et al. (23) combines gradient percolation with conventional invasion percolation to derive the now classic phase diagram of Lenormand et al. (25) for the fluid front stability in random porous media. In addition, Yortsos et al. (24) extended

Significance

Viscous fingering commonly takes place during injection of one fluid that displaces a resident fluid in a porous medium. Fingering normally is promoted where the injected fluid is less viscous than the resident fluid being displaced. We propose a design of a porous medium in the form of an ordered structure to suppress or trigger (depending on the application) viscous fingering in porous media without modifying fluid properties or wettability. We utilize pore-scale direct numerical simulations, state-of-art experiments and analysis to derive predictive tools to evaluate effects of various parameters on controlling viscous fingering in porous media. Moreover, we propose generalized analytical solutions and a phase diagram for the parameter space affecting viscous fingering patterns.

Author contributions: H.S.R. and N.S. designed research; H.S.R., D.O., Y.L., C.-Y.L., N.B.L., S.S.D., H.A.S., and N.S. performed research; H.S.R., D.O., H.A.S., and N.S. contributed new reagents/analytic tools; H.S.R., Y.L., C.-Y.L., N.B.L., and N.S. analyzed data; and H.S.R., D.O., Y.L., C.-Y.L., N.B.L., S.S.D., H.A.S., and N.S. wrote the paper.

The authors declare no conflict of interest.

This article is a PNAS Direct Submission.

This open access article is distributed under [Creative Commons Attribution-NonCommercial-NoDerivatives License 4.0 \(CC BY-NC-ND\)](https://creativecommons.org/licenses/by-nc-nd/4.0/).

Data deposition: Data presented in the figures are available on Zenodo at <https://doi.org/10.5281/zenodo.1215581>.

¹To whom correspondence should be addressed. Email: nima.shokri@manchester.ac.uk.

This article contains supporting information online at www.pnas.org/lookup/suppl/doi:10.1073/pnas.1800729115/-DCSupplemental.

Published online April 23, 2018.

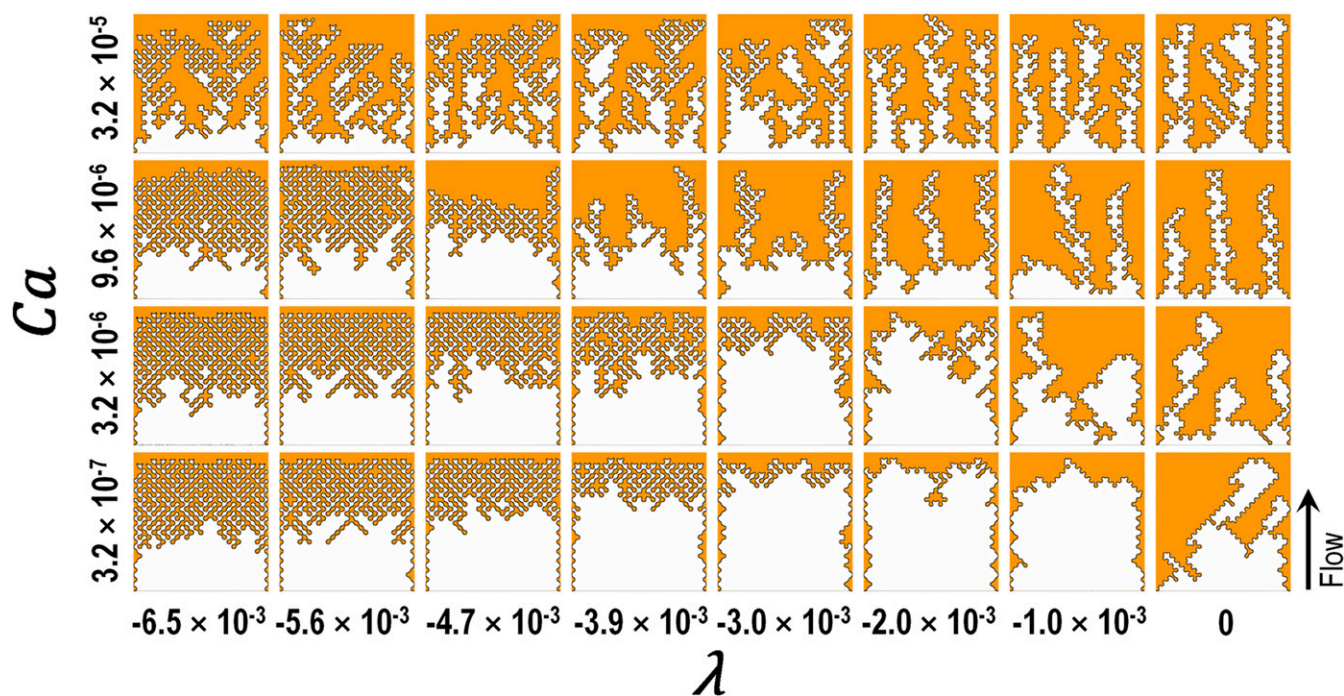


Fig. 2. Simulation results demonstrating displacement fluid front morphologies for different values of the capillary number Ca and the pore size gradients λ at the time where the invading fluid reaches the outlet (the direction of displacement is from bottom to top). The white, orange, and black colors represent invading fluid, defending fluid, and the interface, respectively. The viscosities of the invading fluid μ_1 and defending fluid μ_2 were kept constant at 10^{-3} Pa·s and 10^{-1} Pa·s, respectively. The viscosity ratio of defending fluid over invading fluid $M = 100$. The results illustrate that fingering is suppressed as λ becomes more negative. Moreover, for $\lambda = -1.0 \times 10^{-3}$, -3.0×10^{-3} , and -4.7×10^{-3} , the critical capillary numbers Ca_c at which the crossover from VF to CD takes place are 3.2×10^{-7} , 3.2×10^{-6} , and 9.6×10^{-6} , respectively.

B shows that the gradient in pore size relative to the front flow direction resulted in significantly different displacement patterns. For the scenario where $\lambda = 5.6 \times 10^{-3}$ with continuously increasing pore sizes along the direction of flow, VF is accentuated as the lower viscosity fluid preferentially flows through the least resistant pathway. In contrast, when the flow direction is reversed and $\lambda = -5.6 \times 10^{-3}$, the fluid–fluid interface becomes more stable (compact), and the front spans the entire width of the domain. For a range of negative λ , we observe local short fingers on the order of pore sizes (an example is presented in Fig. 3A), which is referred to as “microfingering” in this study.

To systematically quantify front behaviors observed in Fig. 2, we computed four metrics aimed to characterize front displacement patterns as functions of the prescribed Ca and λ : (i) front fractal dimension D_f (Fig. 3C), computed using the box-counting method following Shokri et al. (26), which measures the interface roughness; (ii) the fluid–fluid interface length L_f (Fig. 3D) spanning the length of the interface between invading and defending fluids normalized with respect to r_i ; (iii) displacement efficiency E_f (%), defined as the ratio of the recovered volume of the defending fluid relative to its initial volume (Fig. 3E); and (iv) normalized fingertip velocity V (Fig. 3F). To calculate L_f and E_f , each image shown in Fig. 2 was segmented in ImageJ (27) and used to calculate these parameters. The fingertip velocity was directly measured as the ratio of the distance traveled by the interface over time, and then normalized with respect to the injection velocity.

As shown qualitatively in Fig. 2, all metrics corresponding to $Ca = 3.2 \times 10^{-5}$ remained insensitive to λ for $\lambda < 0$, while, for other values of Ca , the pore size gradient $\lambda < 0$ exerted a significant impact on each of the metrics presented in Fig. 3 C–F. Closer inspection of the results displayed in Figs. 2 and 3 reveals that the maximum value of D_f as a function of λ corresponds to the case when a transition from a stable to an unstable

displacement pattern is observed. This maximum value is used to classify the observed patterns as stable or unstable, with the corresponding critical capillary number denoted Ca_c .

Theoretical Analysis. Our experimental and numerical results confirm that a prescribed gradient in pore size ($\lambda < 0$) along the fluid displacement flow direction can significantly affect the onset of VF. In this section, we develop a generalized capillary number Ca^* that incorporates the contribution of the pore size gradient λ and quantifies the relative importance of viscous and capillary forces. Furthermore, using linear stability analysis, we derive a criterion for the conditions that separate stable and unstable displacement patterns. Such a stability criterion can aid in the design of structured porous media to achieve desired results (fingering or stability, depending on the application) under given boundary conditions. A schematic of the porous medium used to formulate the theoretical framework is presented in Fig. S1. Note that, while inertia was considered in the direct numerical simulations (DNSs) using computational fluid dynamics (CFD), following Saffman and Taylor (10) and Al-Housseiny et al. (18), in the analytical analysis presented below, effects of inertia on two-phase displacement were neglected (justified by the relatively slow flows in porous materials). It should be noted that the gravitational force is included in the theoretical analysis.

The generalized capillary number Ca^* is derived by applying a force balance (28–30) as the interface moves from position a to position b (see Fig. S1). The stress balance is expressed as (the subscripts correspond to the positions a and b)

$$\tau_{v_a} + \tau_{v_b} + \tau_g = \tau_{c_a} + \tau_{c_b} \quad [1]$$

where τ_v is the viscous stress over a unit interfacial length, τ_g is the gravitational stress that drives the interface forward, and τ_c is the local resistive capillary stress. Viscous stresses over a

unstable displacement fronts for all combinations of the capillary number Ca and pore size gradient λ . The validation of Eq. 4 at different viscosity ratio M , contact angle θ , and length scale l is also presented in Figs. S2–S4 respectively. The slight discrepancy in the classification of some points is attributed to the simplifying assumptions made for the derivation of the analytical stability criterion [e.g., ignoring thin wetting films (18) and trapped fluids behind the displacement front]. Examination of Eqs. 3 and 4 suggests that during imbibition (the displacement of a non-wetting phase by a wetting phase), a positive λ would delay the onset of VF, whereas unstable fronts would always persist for negative λ ; such a conclusion is experimentally supported by the results of Al-Housseiny et al. (18).

An important result of our simulations is that, for the same capillary number, when $\lambda > 0$, the competition between capillary and viscous forces remains the same (as reflected in the constant value of Ca^* for $\lambda > 0$ in Fig. 4); therefore, VF continues. However, for $\lambda < 0$ and the same capillary number, Ca^* increases, which results in a stable displacement front. The results presented in Fig. 4 further show that there is an analogy between viscosity of the invading fluid μ_1 and negative λ . According to the phase diagram introduced by Lenormand et al. (25), increasing μ_1 transforms the invasion behavior from VF to a stable regime. Similarly, our results indicate that increasing the gradient of pore size λ (more negative values) stabilizes the displacement front. Therefore, the overall trend observed in Fig. 4 suggests that it is the viscous dissipation that governs stability of the displacement front (due to increase in Ca^* as λ gets more negative), in agreement with the previous investigation (20). Negative λ (meaning decreasing pore size along the flow) enhances the viscous forces. This further promotes lateral growth in disturbances and results in development of a smooth invasion pattern.

Conclusion

Our results demonstrate the impact of λ on the nature of immiscible displacement in porous media. We show that the VF,

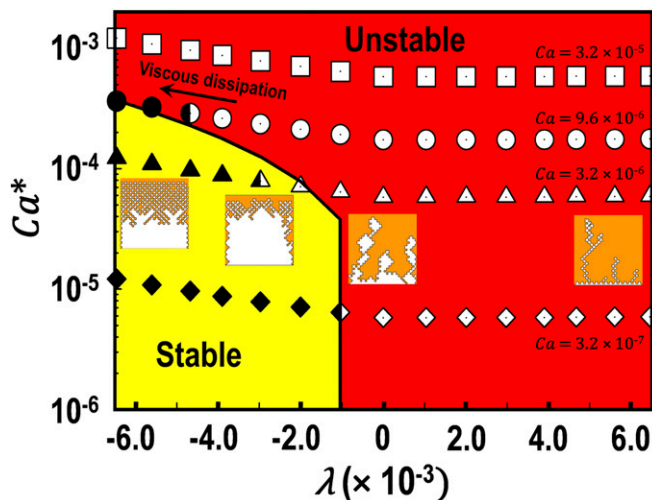


Fig. 4. Semilog plot showing the relationship between the generalized capillary number Ca^* and λ . The solid line indicates the analytically predicted critical value of the generalized capillary number, which is a solution of the stability criterion derived from linear stability analysis. The symbols are the results obtained by the direct numerical simulations, where filled, half-filled, and open symbols represent the stable front, critical value of the generalized capillary number, and unstable front, respectively. Yellow and red regions mark analytically predicted stable and unstable regions, respectively, separated by the solid line predicted by Eq. 4. Insets illustrate the displacement front morphology at $Ca = 3.2 \times 10^{-6}$ computed by the direct numerical simulation.

which is traditionally considered as a function of flow rate, viscosity ratio, and wetting properties of porous media, is controlled by the pore size gradient λ as well. Depending upon the wettability of the porous medium, for a given Ca of the invasion process, both positive and negative λ can inhibit or trigger the growth of viscous fingers. Our numerical and experimental analyses at the pore scale enabled us to identify two pore-scale invasion mechanisms responsible for suppressing VF. More detailed discussions are presented in Supporting Information.

In this research, we have employed a design of a porous medium in the form of an ordered structure to suppress VF. This study has implications in a number of industrial applications, from the design of stable exchange porous columns for analyses and separation science to designing new membranes and porous products for suppression of spurious VF. We envision potential applications related to optimization of reactant transport and phase distribution in fuel cells, sensors and control of fluid flow in spacecraft under microgravity (31), and more. In addition, this research may also contribute toward reconciling pore-scale flow behavior with capillary dispersion phenomena observed during immiscible displacement at the continuum scale (6).

Materials and Methods

Experimental Setup. The PDMS microfluidic device was made by photolithography. Positive photoresist and plasma etching were used to make the silicone mold for the PDMS to obtain uniform height of the channels. The ratio between the cross-linker and the elastomeric base was chosen as 1.5:10 to enhance the stiffness of the channels. The finished channel was hydrophobic and oleophilic. The triangular area at the inlet (Fig. 1) was designed for stabilizing the interface before it reached the porous medium. The displaced fluid was phenylmethylsiloxane oligomer (PDM-7050) purchased from Gelest Inc. The invading fluid was deionized water mixed with 0.1 wt % food dye for visualization. Considering the small weight ratio of the dye, its effects on the water viscosity and the water–oil interfacial tension were negligible.

The microfluidic device consists of pillar arrays with height $H = 160 \mu\text{m}$ and variable pillar diameter spanning the width of the ordered region $w = 30 \text{mm}$. The pillar diameters and pores were ordered along the direction of the flow, with a pore size gradient $\lambda = -6.1 \times 10^{-3}$. We denote by $\lambda < 0$ a reduction in pore size along the flow path, and vice versa for $\lambda > 0$. The capillary number is defined as $Ca = \mu_1 U / \sigma$, where $U = Q / (Hw)$ is the area-averaged (Darcy) velocity and $\sigma = 28.2 \text{mN/m}$ is the interfacial tension between the two fluids. We started the experiment at a low capillary number $Ca = 6.1 \times 10^{-7}$ until a stable interface reached the first row of the pillars. Then, the flow rate was increased to a specified value, and the time evolution of the displacement process was recorded by a Nikon camera.

Numerical Setup. DNS where volume-of-fluid method (interface tracking approach) is coupled with a Navier–Stokes equation has emerged as a powerful tool for diagnosing pore-scale multiphase flow problems with complex boundary conditions (32–35), enabling parameterization of macroscopic quantities (36). In the present study, we utilized DNS within a CFD framework to investigate how the proposed pore size arrangement influences the general dynamics of two-phase flow in porous media and stability of the displacement front. Additional details regarding the numerical algorithm employed in this study are provided in Deshpande et al. (37) and Rabbani et al. (35).

For the 2D simulations performed in the present study, we assumed an invading fluid of viscosity $\mu_1 = 10^{-3} \text{Pa}\cdot\text{s}$, displacing an immiscible fluid (defending fluid) of viscosity $\mu_2 = 10^{-1} \text{Pa}\cdot\text{s}$. The resulting viscosity ratio of defending fluid with respect to invading fluid was $M = 100$. The contact angle θ between interface and the solid surface measured along the defending fluid was kept uniform at 30° (i.e., the defending fluid acts as the wetting phase). The values of l and r_i were kept constant at 8 mm and 0.17 mm, respectively, while r_o was allowed to vary based on the simulated λ value. In the case of simulations, the width of ordered region w is equal to l . The simulations were performed at several capillary numbers Ca ranging from 3.2×10^{-7} to 3.2×10^{-5} and the pore size gradients λ ranging from 6.5×10^{-3} to -6.5×10^{-3} , respectively. The data, code, and materials used in this analysis will be available freely via sending a request to the corresponding author.

ACKNOWLEDGMENTS. We acknowledge the UK Engineering and Physical Sciences Research Council for providing PhD Studentship EP/M506436/1 (to H.S.R.). We also acknowledge the assistance given by IT Services and the use of the Computational Shared Facility at The University of Manchester.

- Jha B, Cueto-Felgueroso L, Juanes R (2013) Synergetic fluid mixing from viscous fingering and alternating injection. *Phys Rev Lett* 111:144501.
- Shalliker RA, Catchpoole HJ, Dennis GR, Guiochon G (2007) Visualising viscous fingering in chromatography columns: High viscosity solute plug. *J Chromatogr A* 1142: 48–55.
- Cueto-Felgueroso L, Juanes R (2008) Nonlocal interface dynamics and pattern formation in gravity-driven unsaturated flow through porous media. *Phys Rev Lett* 101: 244504.
- Joekar-Niasar V, Hassanizadeh S (2012) Analysis of fundamentals of two-phase flow in porous media using dynamic pore-network models: A review. *Crit Rev Environ Sci Technol* 42:1895–1976.
- Sahimi M (2011) *Flow and Transport in Porous Media and Fractured Rock: From Classical Methods to Modern Approaches* (Wiley, New York).
- Berg S, Ott H (2012) Stability of CO₂-Brine immiscible displacement. *Int J Greenhouse Gas Control* 11:188–203.
- Hekmatzadeh M, Dadvar M, Sahimi M (2016) Pore-network simulation of unstable miscible displacements in porous media. *Transp Porous Media* 113:511–529.
- Coumou D, Drieser T, Geiger S, Heinrich C, Matthai S (2006) The dynamics of mid-ocean ridge hydrothermal systems: Splitting plumes and fluctuating vent temperatures. *Earth Planet Sci Lett* 245:218–231.
- Hill S (1952) Channeling in packed columns. *Chem Eng Sci* 1:247–253.
- Saffman P, Taylor G (1958) The penetration of a fluid into a porous medium or Hele-Shaw cell containing a more viscous liquid. *Proc R Soc A* 245:312–329.
- Homsy G (1987) Viscous fingering in porous media. *Annu Rev Fluid Mech* 19:271–311.
- Løvoll G, Méheust Y, Toussaint R, Schmittbuhl J, Måløy KJ (2004) Growth activity during fingering in a porous Hele-Shaw cell. *Phys Rev E Stat Nonlin Soft Matter Phys* 70:026301.
- Lindner A, Bonn D, Meunier J (2000) Viscous fingering in complex fluids. *J Phys Condens Matter* 12:A477–A482.
- Holtzman R, Segre E (2015) Wettability stabilizes fluid invasion into porous media via nonlocal, cooperative pore filling. *Phys Rev Lett* 115:164501.
- Holtzman R (2016) Effects of pore-scale disorder on fluid displacement in partially-wettable porous media. *Sci Rep* 6:36221.
- Zhao B, MacMinn CW, Juanes R (2016) Wettability control on multiphase flow in patterned microfluidics. *Proc Natl Acad Sci USA* 113:10251–10256.
- Dias EO, Parisio F, Miranda JA (2010) Suppression of viscous fluid fingering: A piecewise-constant injection process. *Phys Rev E Stat Nonlin Soft Matter Phys* 82: 067301.
- Al-Housseiny T, Tsai P, Stone H (2012) Control of interfacial instabilities using flow geometry. *Nat Phys* 8:747–750.
- Jackson S, Power H, Giddings D, Stevens D (2017) The stability of immiscible viscous fingering in Hele-Shaw cells with spatially varying permeability. *Comput Methods Appl Mech Eng* 320:606–632.
- Pihler-Puzović D, Illien P, Heil M, Juel A (2012) Suppression of complex fingerlike patterns at the interface between air and a viscous fluid by elastic membranes. *Phys Rev Lett* 108:074502.
- Wilkinson D (1986) Percolation effects in immiscible displacement. *Phys Rev A Gen Phys* 34:1380–1391.
- Chaouche M, Rakotomalala N, Salin D, Xu B, Yortsos YC (1994) Invasion percolation in a hydrostatic or permeability gradient: Experiments and simulations. *Phys Rev E Stat Phys Plasmas Fluids Relat Interdiscip Topics* 49:4133–4139.
- Xu B, Yortsos Y, Salin D (1998) Invasion percolation with viscous forces. *Phys Rev E* 57: 739–751.
- Yortsos Y, Xu B, Salin D (2001) Delineation of microscale regimes of fully-developed drainage and implications for continuum models. *Computat Geosci* 5:257–278.
- Lenormand R, Touboul E, Zarcone C (1988) Numerical models and experiments on immiscible displacements in porous media. *J Fluid Mech* 189:165–187.
- Shokri N, Sahimi M, Or D (2012) Morphology, propagation dynamics and scaling characteristics of drying fronts in porous media. *Geophys Res Lett* 39:L09401.
- Schneider CA, Rasband WS, Eliceiri KW (2012) NIH image to ImageJ: 25 years of image analysis. *Nat Methods* 9:671–675.
- Hilfer R, Øren P (1996) Dimensional analysis of pore scale and field scale immiscible displacement. *Transp Porous Media* 22:53–72.
- Armstrong R, Georgiadis A, Ott H, Klemin D, Berg S (2014) Critical capillary number: Desaturation studied with fast X-ray computed microtomography. *Geophys Res Lett* 41:55–60.
- Armstrong RT, et al. (2016) Beyond Darcy's law: The role of phase topology and ganglion dynamics for two-fluid flow. *Phys Rev E* 94:043113.
- Weislogel M, et al. (2009) The capillary flow experiments aboard the International Space Station: Status. *Acta Astronaut* 65:861–869.
- Zaretskiy Y, Geiger S, Sorbie K (2012) Direct numerical simulation of pore-scale reactive transport: Applications to wettability alteration during two-phase flow. *Int J Oil Gas Coal Technol* 5:142–156.
- Ferrari A, Jimenez-Martinez J, Borgne T, Méheust Y, Lunati I (2015) Challenges in modeling unstable two-phase flow experiments in porous micromodels. *Water Resour Res* 51:1381–1400.
- Rabbani HS, Joekar-Niasar V, Pak T, Shokri N (2017) New insights on the complex dynamics of two-phase flow in porous media under intermediate-wet conditions. *Sci Rep* 7:4584.
- Rabbani HS, Joekar-Niasar V, Shokri N (2016) Effects of intermediate wettability on entry capillary pressure in angular pores. *J Colloid Interface Sci* 473:34–43.
- Raeini AQ, Bijeljic B, Blunt MJ (2017) Generalized network modeling: Network extraction as a coarse-scale discretization of the void space of porous media. *Phys Rev E* 96:013312.
- Deshpande S, Anumolu L, Trujillo M (2012) Evaluating the performance of the two-phase flow solver interFoam. *Comput Sci Discov* 5:014016.
- Martys N, Cieplak M, Robbins MO (1991) Critical phenomena in fluid invasion of porous media. *Phys Rev Lett* 66:1058–1061.
- Cieplak M, Robbins MO (1990) Influence of contact angle on quasistatic fluid invasion of porous media. *Phys Rev B Condens Matter* 41:11508–11521.
- Furuberg L, Måløy KJ, Feder J (1996) Intermittent behavior in slow drainage. *Phys Rev E Stat Phys Plasmas Fluids Relat Interdiscip Topics* 53:966–977.
- Armstrong RT, Berg S (2013) Interfacial velocities and capillary pressure gradients during Haines jumps. *Phys Rev E Stat Nonlin Soft Matter Phys* 88:043010.
- Moebius F, Or D (2012) Interfacial jumps and pressure bursts during fluid displacement in interacting irregular capillaries. *J Colloid Interface Sci* 377:406–415.
- Berg S, et al. (2013) Real-time 3D imaging of Haines jumps in porous media flow. *Proc Natl Acad Sci USA* 110:3755–3759.
- Osei-Bonsu K, Grassia P, Shokri N (2017) Investigation of foam flow in a 3D printed porous medium in the presence of oil. *J Colloid Interface Sci* 490:850–858.